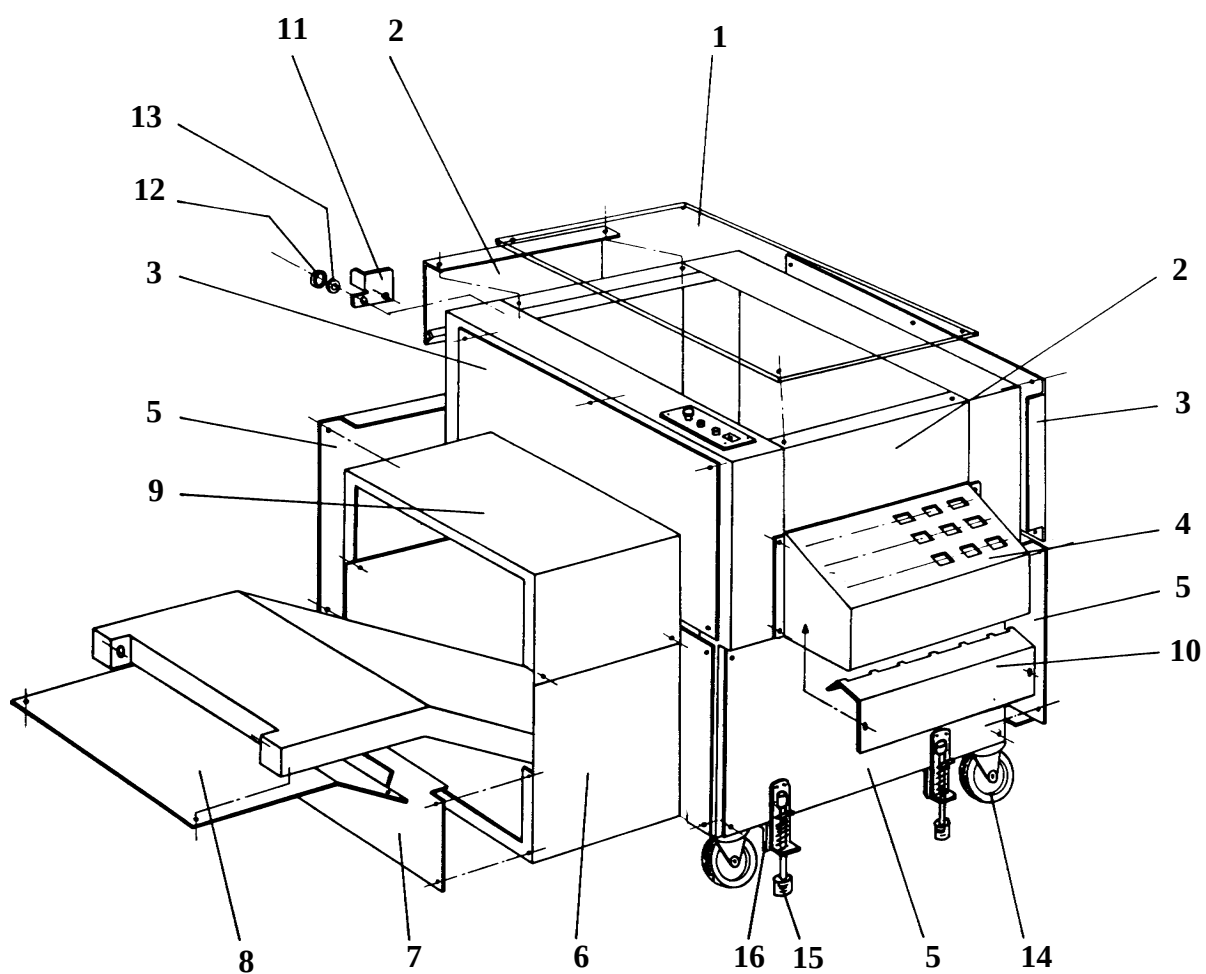


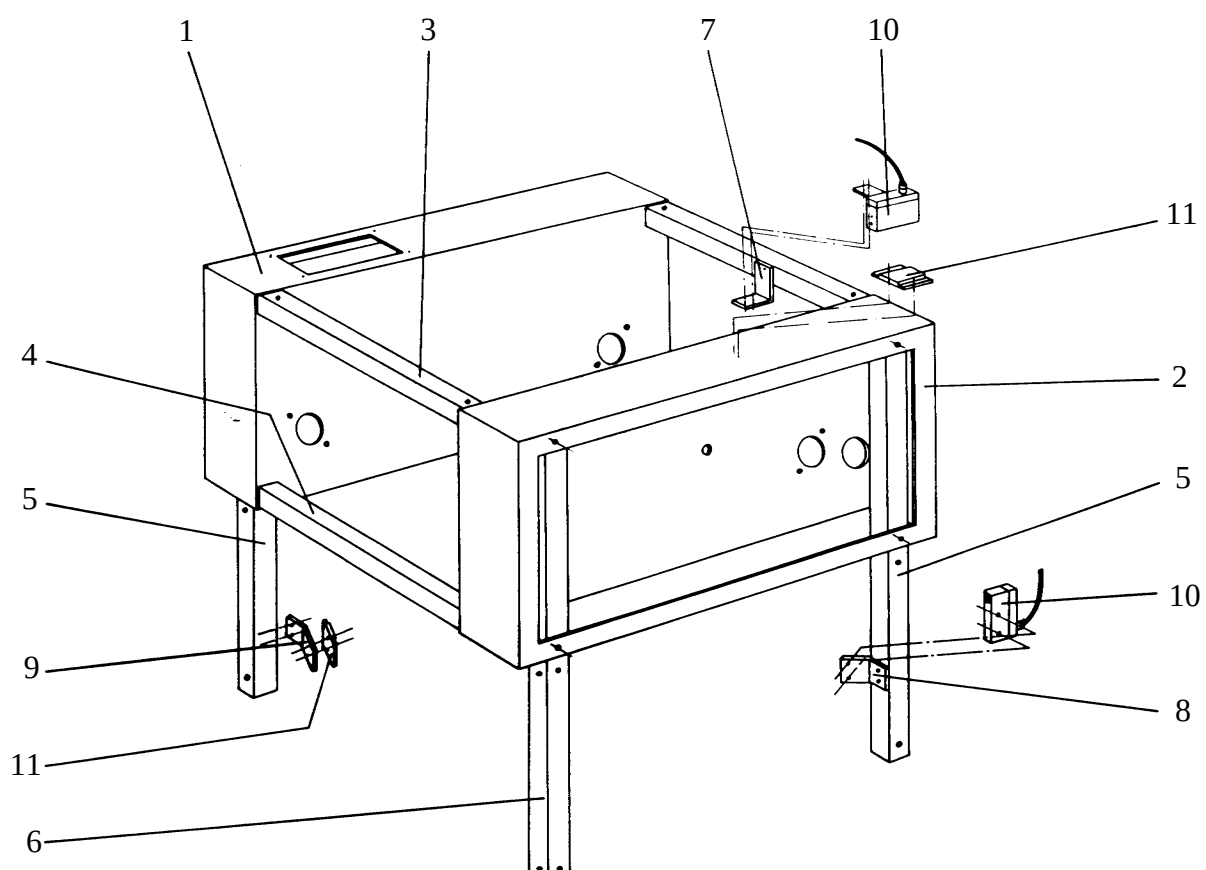
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STACKER

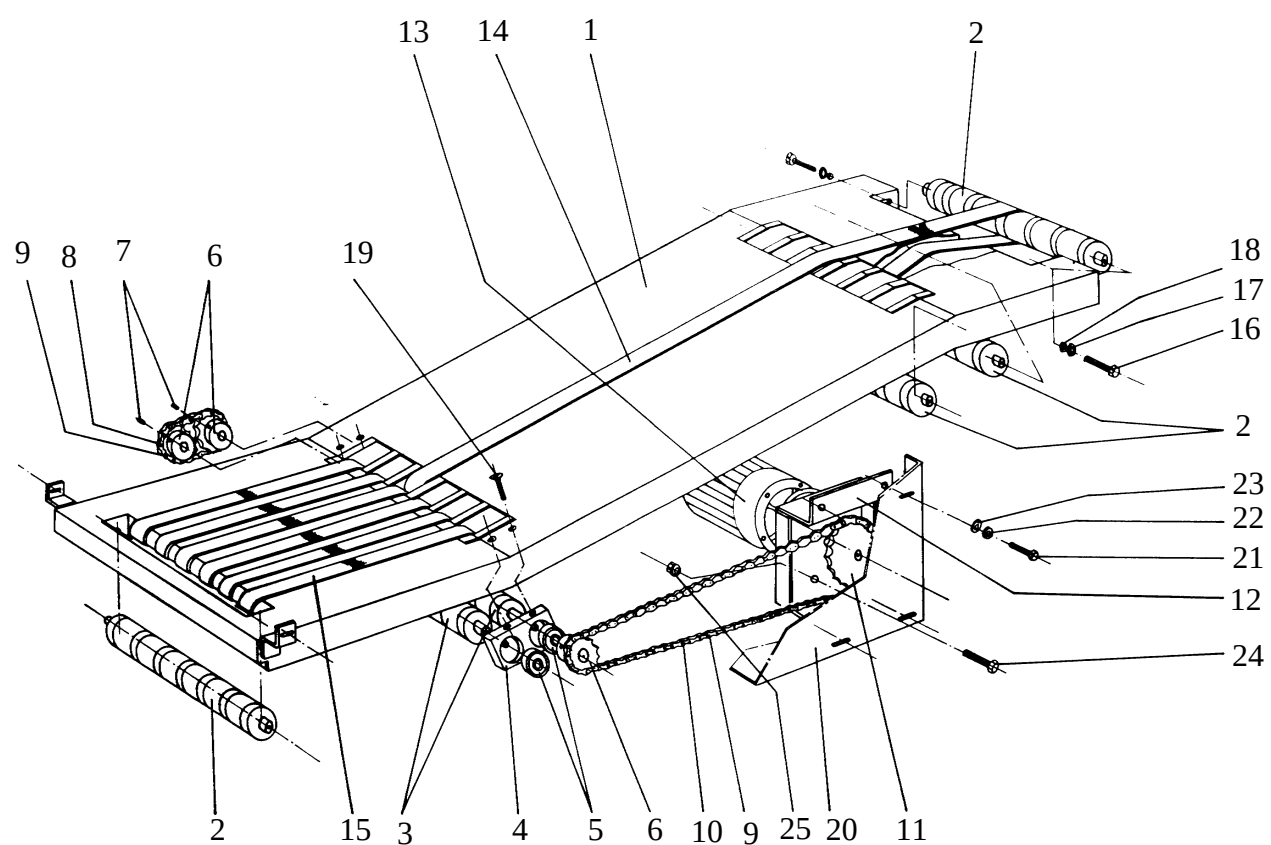
Description	Chapters	Pages
Stacker casing	1	1 to 2
Stacker frame and sheet detection	2	3 to 4
Stacker evacuation table	3	5 to 6
Stacker reception table	4	7 to 8
Pneumatic control	5	9 to 10
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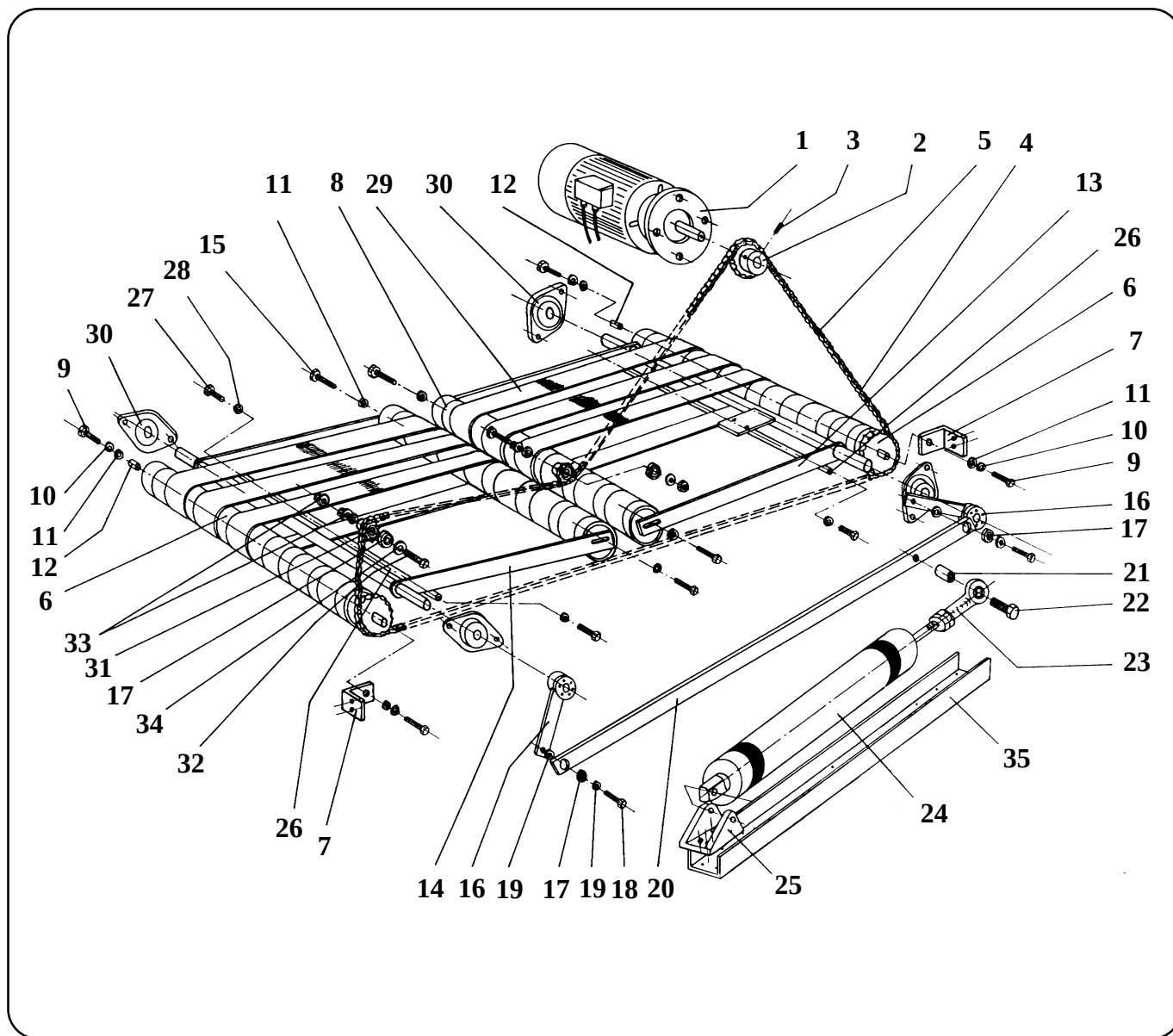
02102004				SPARE PARTS LIST			Chapter	Page
							1	2
STACKER CASING				Illustration	Edit.	Month		
				06100161	02	07		
							Year	
							93	
Ite	Quantity			Article N°	Description	Info	Notes	
1	1			32005602	Transparent upper casing			
2	2			32005672	Upper side casing			
3	2			32005601	Caisson casing			
4	1			32005771	Side protection			
5	3			32005600	Lower side casing			
6	1			32005590	Sheets reception table support			
7	1			32005598	Protection front cover			
8	1			32005900	Table protection casing			
9	1			32005599	Protection casing			
10	1			32005603	Protection casing			
11	1			32005680	Stacker centering angle			
12	4			75015114	Plastic cap			
13	4			75015115	Plastic washer			
14	4			74030083	Pivoting washer			
15	2			74030051	Door stop			
16	2			32005679	Door stop support			



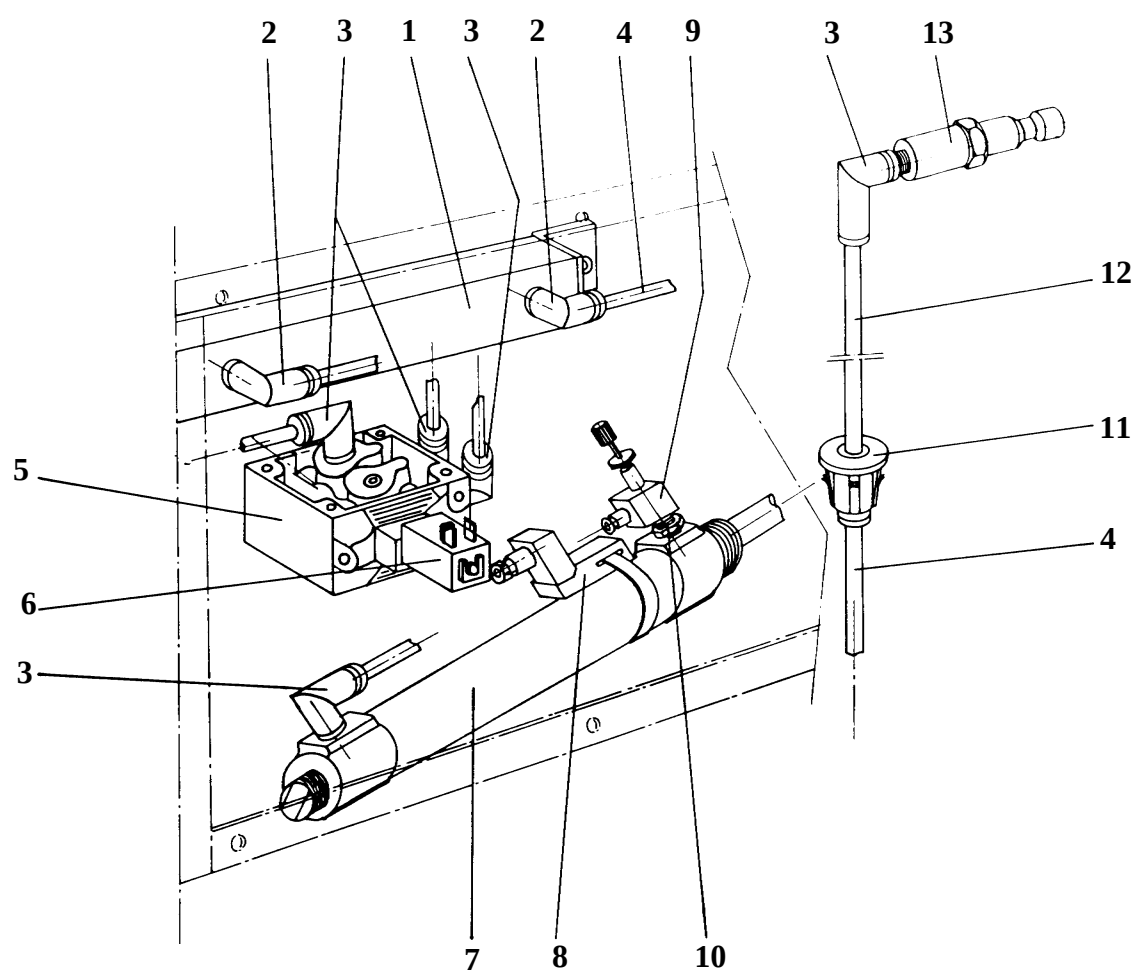
02102004				SPARE PARTS LIST				Chapter	Page		
STACKER FRAME AND SHEET DETECTION								2	4		
								Illustration	Edit.	Month	Year
								06100162	01	03	93
Ite	Quantity			Article N°	Description	Info	Notes				
1	1			32005565	Front casing						
2	1			32005566	Rear casing						
3	2			32005567	Upper crossbar						
4	2			32005568	Lower crossbar						
5	2			32005569	Right front and left rear foot						
6	2			32005570	Left front and right rear foot						
7	1			32005595	Sheet stop cell support						
8	1			32005596	Height of pile cell support						
9	1			32005597	Height of pile reflector support						
10	2			71050166	Photocell						
11	2			71050168	Cell reflector						



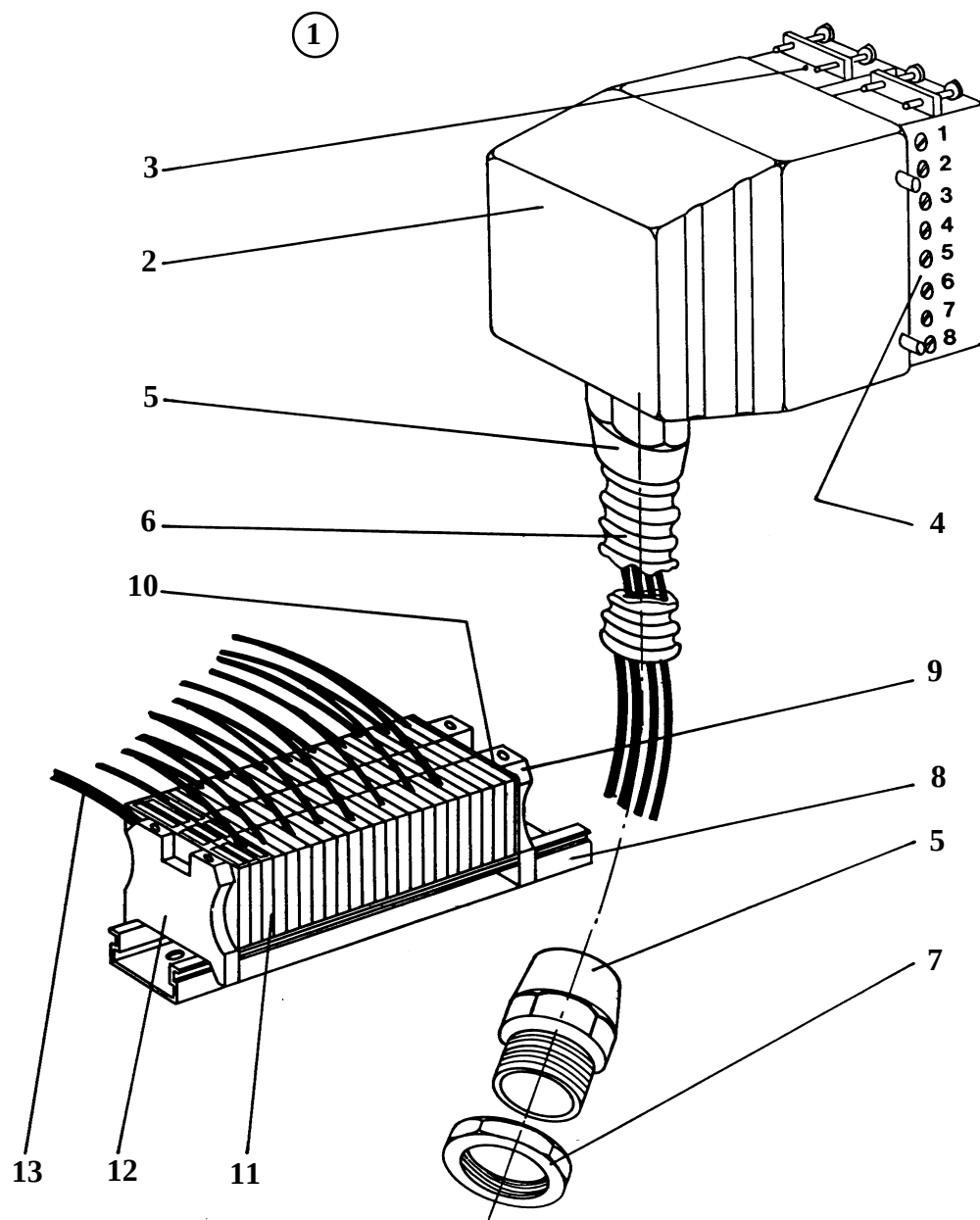
02102004				SPARE PARTS LIST			Chapter	Page
							3	6
STACKER EVACUATION TABLE					Illustration	Edit.	Month	Year
					06100163	03	02	01
Ite	Quantity			Article N°	Description	Info	Notes	
1	1			32005586	Stacker evacuation table		see chapter 1	
2	4			32005303	Transversal roll			
3	2			32005592	Reception table control roll			
4	2			32005594	Control rolls bearing			
5	4			73011011	Rolling			
6	3			32005754	9 teeth blocked pinion			
7	8			74020242	6 x 10 diameter ballscrew			
8	1			73021064	Step 12.7 length 241 cm chain			
9	2			73021065	Step 12.7 quick fastener			
10	1			73021064	Step 12.7 length 950 cm chain			
11	1			32004458	21 teeth blocked pinion			
12	1			32005591	Back-geared motor support			
13	1			73026015	Back-geared motor			
* or	1			73026016	Back-geared motor U.L			
14	6			32005169	Length 2505 mm transversal strap			
15	6			32005165	Length 1215 mm transfer table strap			
16	8			74020226	8 x 30 diameter screw			
17	8			74022053	8 diameter washer			
18	8			74012002	8 diameter flat washer			
19	4			74010062	5 x 10 diameter screw			
20	1			32005590	Sheet reception table support			
21	4			74020082	6 x 16 diameter screw			
22	4			74012007	6 diameter washer			
23	4			74022009	6 diameter flat washer			
24	4			74020059	8 x 25 diameter screw			
25	4			74021075	8 diameter nut			



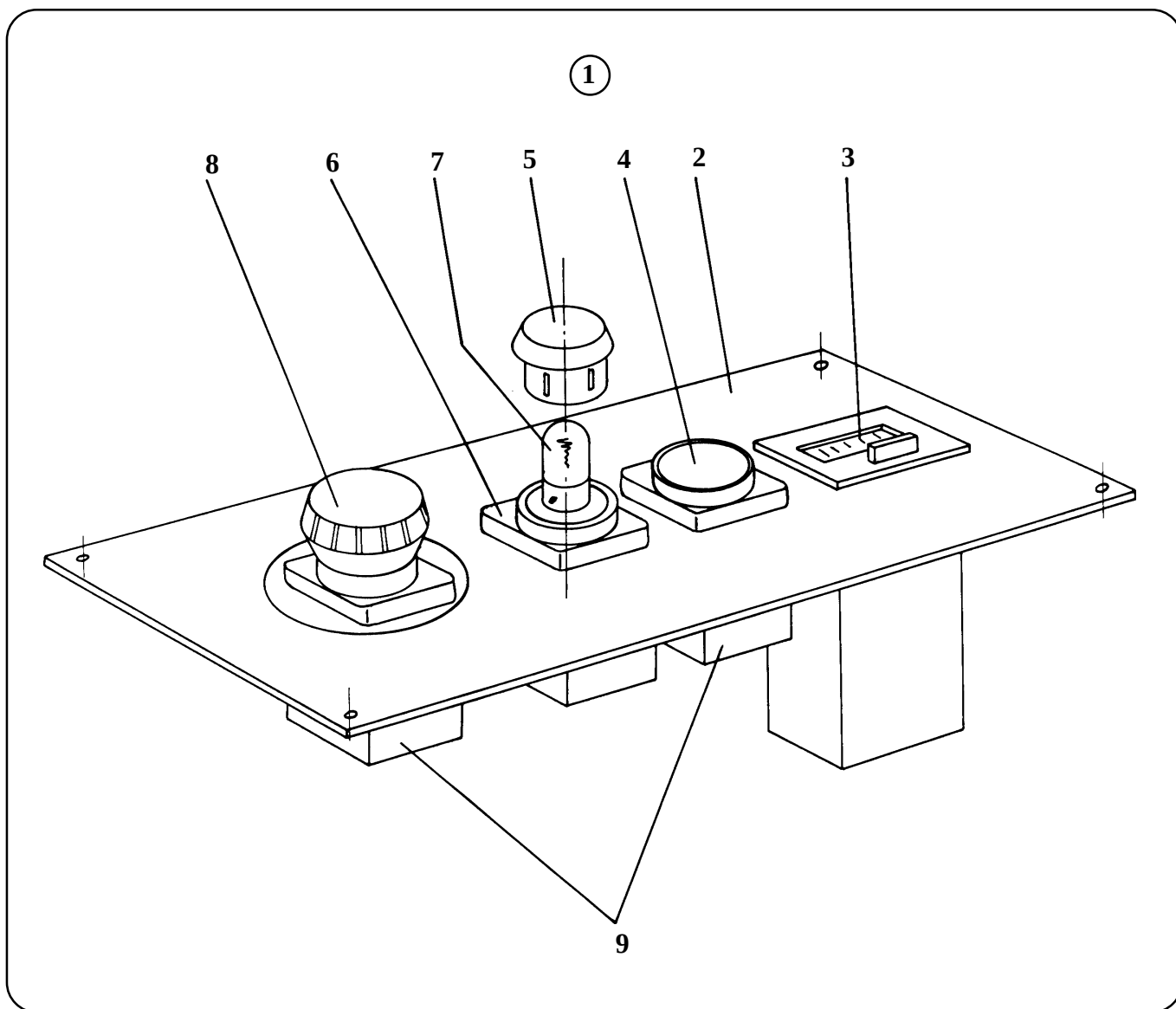
02102004				SPARE PARTS LIST				Chapter	Page
								4	8
TABLE RECEPTION STACKER						Illustration	Edit.	Month	Year
						06100164	03	02	01
Ite	Quantity			Article N°	Description	Info	Notes		
1	1			71014078	Brake back-geared motor				
or	1			73026017	Brake back-geared motor U.L				
2	1			32004458	21 teeth blocked pinion				
3	2			74020227	5 x 8 diameter ballscrew				
4	1			73021064	Step 12.7 length 197 cm chain				
5	1			73021065	Step 12.7 quick fastener				
6	2			32005302	Control roll				
7	2			32005580	Control roll support angle				
8	2			32005303	Transversal roll				
9	4			74020226	8 x 30 diameter screw				
10	4			74022053	8 diameter washer				
11	8			74012002	8 diameter flat washer				
12	2			32002498	Girder axis				
13	1			32005575	Left flap				
14	1			32005574	Right flap				
15	4			74020059	8 x 25 diameter screw				
16	2			32005582	Flap articulated arm				
17	4			73011109	Rolling				
18	2			74020062	10 x 20 diameter screw				
19	4			74022010	10 diameter washer				
20	1			32005585	Flaps control rod				
21	1			32005671	Jack girder				
22	1			74020043	16 x 60 diameter screw				
23	1			73011139	Pivot tenon				
24	1			72020164	Jack		see chapter 5		
25	1			72020165	Rear joint				
26	2			32005579	Straps guiding axis				
27	4			74020082	6 x 16 diameter screw				
28	4			74022002	6 diameter washer				
29	12			32005605	Stacker flap strap length 910 mm				
30	4			73010063	25 diameter bearing				
31	2			32005422	13 teeth tension disk				
32	2			74020092	10 x 40 diameter screw				
33	4			74021076	10 dimater nut				
34	4			74022010	10 diameter washer				
35	1			32007119	Jack reinforcing		from no 975E401		



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							5	10
PNEUMATIC CONTROL					Illustration	Edit.	Month	Year
					06100165	01	03	93
Ite	Quantity			Article N°	Description	Info	Notes	
1	1			32005608	Air chamber			
2	2			72044052	G 1/8" elbow			
3	5			72044110	G 1/4" elbow			
4	2	m		72046055	4/6 diameter rilsan tube			
5	1			72020157	Flap distributor			
6	1			72020159	Pilot electrovalve			
7	1			72020164	Control jack			
8	1			71050169	Magnetic rectifier			
9	1			72044115	Rate adjuster			
10	1			72043007	G 1/4-1/8" reduced fitting			
11	1			72044143	Double union piece			
12	1	m		72046139	4/6 diameter tube			
13	1			72044142	Safety joining piece			



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							6	12
ELECTRICAL CONNECTIONS					Illustration	Edit.	Month	Year
					06100166	01	03	93
Ite	Quantity			Article N°	Description	Info	Notes	
1	1			55005261	Terminal and connection plug		complete	
2	1			71083046	* Plug shrouding cover			
3	1			71083042	* 17 to 32 internal plug			
4	1			71083041	* 1 to 16 internal plug			
5	2			71079036	* Joining piece			
6	1	m		71077036	* Coating			
7	1			71079011	* Counternut			
8	1			34005603	* Compound profile			
9	1			71075037	* Stop			
10	1			71075038	* End flange			
11	23			71075033	* Connection terminal			
12	1			71075034	* Earth terminal			
13	1			55004672	Motor/cells connection strand			



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							7	14
STACKER PANEL				Illustration	Edit.	Month		
				06100167	01	03		
Ite		Quantity		Article N°	Description	Info	Notes	
1	1			55004564	Stacker control panel		complete	
2	1			32005607	* Stacker panel			
3	1			71031051	* Pulse counter			
4	1			71054127	* Green pushbutton			
5	1			71072035	* White indicator head			
6	1			71072033	* Indicator body			
7	1			71071052	* 230 volts neon glow lamp			
8	1			71054132	* Red emergency stop			
9	2			71054130	* O/I contact block			

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